

Certificate of conformity of the factory production control

0769 – CPR – VAS – 00705 – 3

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Fastening screws for sandwich panels

placed on the market under the name or trade mark of

Hilti AG

Feldkircherstrasse 100, 9494 Schaan, Principality of Liechtenstein

and produced in the manufacturing plants mentioned in the certification contract no.: VAS - 00705 between Hilti AG and Versuchsanstalt für Stahl, Holz und Steine, Karlsruher Institut für Technologie (KIT).

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in

ETA–13/0179, issued on 9 May 2019

and

EAD 330047-01-0602


under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate is only valid with annex to certificate of conformity of the factory production control 0769 – CPR – VAS – 00705 – 3 and was first issued on 18 October 2017 and will remain valid until 12 March 2028 as long as neither the ETA, the EAD, the construction product, the AVCP methods, nor the manufacturing conditions in the plants are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Karlsruhe, 13 March 2023

Head of the certification body


Univ.-Prof. Dr.-Ing. T. Ummenhofer



Annex to certificate of conformity of the factory production control 0769 – CPR – VAS – 00705 – 3

Fastening screws for sandwich panels

This annex to the certificate of conformity of the factory production control 0769 – CPR – VAS – 00705 – 3 lists building products distributed by the producer

Hilti AG

Feldkircherstrasse 100, 9494 Schaan, Principality of Liechtenstein

and confirmed according to the specifications of the technical rule mentioned in the certificate corresponding to the European Technical Assessment ETA-13/0179. This annex only applies together with the mentioned certificate of conformity of the factory production control 0769 – CPR – VAS – 00705 – 3 of 13 March 2023 and includes 2 pages in total.

description of product according to ETA	article no.	material no.	ETA	annex according to ETA	plant*					
					1683	2855	4330	6522	7855	
Hilti S-CD 53 C 5,5 x L	361292	carbon steel	ETA-13/0179 issued on 9 May 2019	6				x		
Hilti S-CD 63 C 5,5 x L				7				x		
Hilti S-CD 73 C 5,5 x L							x			
Hilti S-CD 55 C 5,5 x L	413577	case hardened and coated		14				x		
Hilti S-CD 65 C 5,5 x L				15				x		
Hilti S-CD 75 C 5,5 x L							x			
Hilti S-CDH 53 S 5,5xL	5032798			8		x			x	
Hilti S-CDH 53 SS 5,5xL						x			x	
Hilti S-CDH 63 S 5,5xL				9			x			x
Hilti S-CDH 63 SS 5,5xL							x			x
Hilti S-CDH 73 S 5,5xL							x			x
Hilti S-CDH 73 SS 5,5xL						x				x
Hilti S-CD 53 S 5,5xL	361296	stainless steel 1.4301 1.4401 1.4571		10		x			x	
Hilti S-CD 53 SS 5,5xL						x			x	
Hilti S-CD 63 S 5,5xL				11			x			x
Hilti S-CD 63 SS 5,5xL						x			x	
Hilti S-CD 73 S 5,5xL					x			x		
Hilti S-CD 73 SS 5,5xL					x			x		
Hilti S-CD 55 S 5,5xL	388657		18					x		
Hilti S-CD 55 SS 5,5xL								x		
Hilti S-CD 65 S 5,5xL			19						x	
Hilti S-CD 65 SS 5,5xL									x	
Hilti S-CD 75 S 5,5xL									x	
Hilti S-CD 75 SS 5,5xL									x	

* coding of the manufacturing plants according to contract VAS – 00705



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description of product according to ETA	article no.	material no.	ETA	annex according to ETA	plant*						
					1683	2855	4330	6522	7855		
Hilti S-CD 55 GS 5,5xL	5173309	stainless steel 1.4301 1.4401 1.4571 according to EN 10088	ETA-13/0179 issued on 9 May 2019	23	x						
Hilti S-CD 55 GSS 5,5xL					x						
Hilti S-CD 65 GS 5,5xL				24	x						
Hilti S-CD 65 GSS 5,5xL					x						
Hilti S-CD 75 GS 5,5xL				25	x						
Hilti S-CD 75 GSS 5,5xL					x						
Hilti S-CDW 51 S 6,5 x L	346279				26					x	
Hilti S-CDW 51 SS 6,5 x L										x	
Hilti S-CDW 61 S 6,5 x L				27							x
Hilti S-CDW 61 SS 6,5 x L											x
Hilti S-CDW 71 S 6,5 x L											x
Hilti S-CDW 71 SS 6,5 x L											x
Hilti S-MP 52 S 6,3 x L	5209073				28			x			
Hilti S-MP 52 SS 6,3 x L							x				
Hilti S-MP 62 S 6,3 x L							x				
Hilti S-MP 62 SS 6,3 x L							x				
Hilti S-MP 72 S 6,3 x L							x				
Hilti S-MP 72 SS 6,3 x L							x				
Hilti S-MP 54 S 6,3 x L	384048		29					x			
Hilti S-MP 54 SS 6,3 x L								x			
Hilti S-MP 64 S 6,3 x L								x			
Hilti S-MP 64 SS 6,3 x L								x			
Hilti S-MP 74 S 6,3 x L								x			
Hilti S-MP 74 SS 6,3 x L								x			

* coding of the manufacturing plants according to contract VAS - 00705

