

British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

Report Number BTC 14020A

AN ACOUSTIC TEST REPORT COVERING A LABORATORY SOUND INSULATION TEST TO BS EN ISO 140-3:1995 ON A BRITISH GYPSUM GYPWALL QUIET SF PARTITION. TWO SETS OF TWO GANG CAVITY WALLBOXES WITH A HILTI PUTTY PAD INSERTED AND A SOCKET ON TOP FITTED TO BOTH SIDES OF THE PARTITION.

Test Date: 13th July 2005

www.btconline.co.uk

Customer: Hilti (Gt. Britain) Limited

1 Trafford Wharf Road

Manchester M17 1BY

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 1 of 13





British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

AN ACOUSTIC TEST REPORT COVERING A LABORATORY SOUND INSULATION TEST TO BS EN ISO 140-3:1995 ON A BRITISH GYPSUM GYPWALL QUIET SPARTITION. TWO SETS OF TWO GANG CAVITY WALLBOXES WITH A HILTI PUTTY PAD INSERTED AND A SOCKET ON TOP FITTED TO BOTH SIDES OF THE PARTITION.

TABLE OF CONTENTS

FOREWORD	3
REPORT AUTHORISATION	3
TEST CONSTRUCTION	
Wall Box and Socket Installation	5
Construction Photographs	6
TEST MATERIALS	8
Gyproc SoundBloc	
Metal components	8
Insulation	8
Fixings	9
Wall Box Installation	9
TEST PROCEDURE	10
TEST RESULTS	10
LIMITATIONS	10
APPENDIX A- TEST DATA	
APPENDIX B - TEST METHOD AND CONDITIONS	13

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 2 of 13





British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

FOREWORD

This test report details a sound insulation test conducted on a partition system incorporating 70mm Gypframe 70S50 studs at 600mm centres, Gypframe RB1 Resilient Bar and a double layer of 15mm Gyproc SoundBloc, with a single layer of 50mm Isowool APR within the cavity. Two sets of two gang cavity wall boxes, with a Hilti Putty Pad inserted, and a socket on top, were fitted on both sides of the partition, back to back and staggered at 300 mm centres.

The test sponsor was Hilti (Gt. Britain) Limited.

The test specimens were installed by British Gypsum Limited and Hilti (Gt. Britain) Limited on 11th and 13th July 2005. The Building Test Centre played no role in the design of the test specimen.

REPORT AUTHORISATION

Report Author

Clare Warren B.Sc. (Hons.) Technologist Authorised by

Sarah J. Wood

Sarah Wood

B.Eng. (Hons.), AMIOA Section Supervisor

The Building Test Centre will not discuss the content of this report without written permission from the test sponsor. The Building Test Centre retains ownership of the test report content but authorises the test sponsor to reproduce the report as necessary in its entirety only.

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 3 of 13





British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

TEST CONSTRUCTION

The partition was a British Gypsum GypWall Quiet_{sr} system. 72mm Gypframe 72C50 floor channel was screw fixed at 600mm to the base of the test frame. 72mm Gypframe 72DC 60 head channel was screw fixed to the head of the test frame at 600mm centres. 70mm Gypframe 70S50 studs were positioned at 600mm centres between the head and base track. Gypframe RB1 Resilient Bar was screw fixed perpendicular to the studs at 600mm centres on each side with Gyproc wafer head drywall screws. A single layer of 50mm Isowool APR 1200 was fitted into the cavity.

The metal framework was clad on both sides with a double layer of 15mm Gyproc SoundBloc. The inner layer boards were fixed with Gyproc 25mm drywall screws at 300mm centres around the perimeter of the boards only. The outer layer boards were fixed each side of the metal framework using Gyproc 42mm drywall screws at 300mm centres and at intermediate stud positions.

The perimeter of the partition was sealed to the test aperture with Gyproc sealant. The board joints and screw heads were covered with adhesive tape. Board joints were staggered.

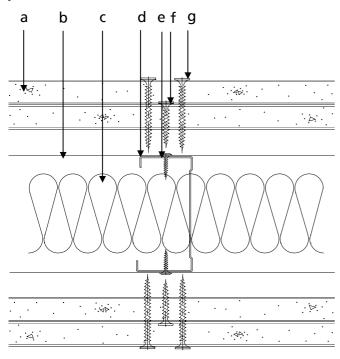


Figure 1. Cross section plan through the partition.

- a. 15mm Gyproc SoundBloc
- b. Gypframe RB1 Resilient Bar
- c. 50mm Isowool APR
- d. Gypframe 70\$50 Studs
- e. Wafer Head Drywall Screw
- f. 25mm Gyproc Drywall Screw
- g. 42mm Gyproc Drywall Screw

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 4 of 13





British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

Wall Box and Socket Installation

A cavity fast fix wall box was fitted at height of 885mm and a distance of 1640mm from the left vertical edge of the partition in the source room. Another wall box was fitted at the same height at 300mm centre between the same studs. On the other side the same installation was fitted with wall box at a height of 885mm and 1335 from the right vertical edge of the specimen. Another wall box was fitted at the same height at 300mm centre between the same studs. The boxes either side of the partition were back to back. A Hilti Putty Pad was fitted inside the wall boxes and the sockets located on top.

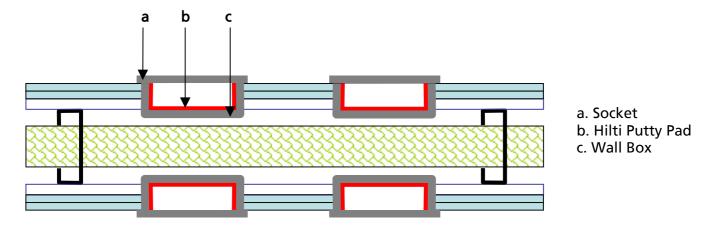


Figure 2. Partition as in figure 1 with wall boxes, sockets and Hilti Putty Pads installed.

The descriptions of individual components making up the test specimen were provided by the customer and were checked for accuracy wherever possible.

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 5 of 13



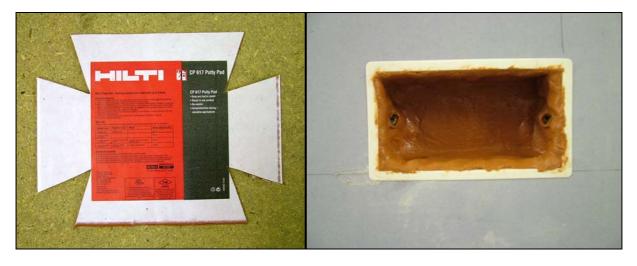


British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

Construction Photographs



Photograph 1. Hole created for wall box Photograph 2. Wall box fitted into partition



Photograph 3. Hilti Putty Pad cut to locate within wall box

Photograph 4. Hilti Putty Pad fitted into wall box

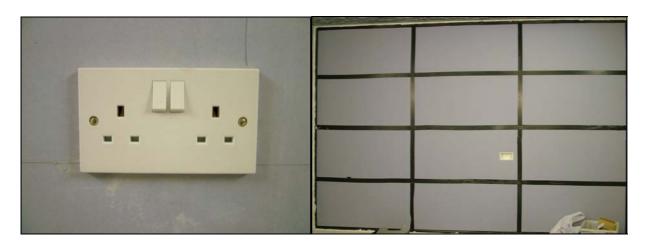
Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 6 of 13

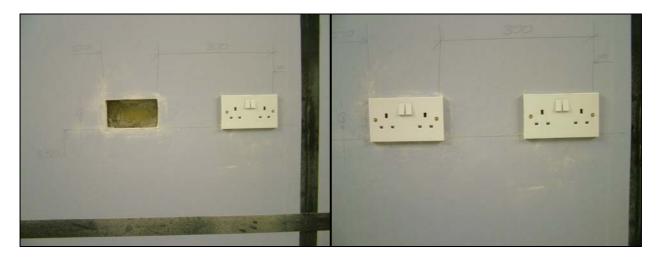




British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk



Photograph 5. Socket fitted to wall box **Photograph 6.** Complete test specimen



Photograph 7. Adjacent hole created either side of partition

Photograph 8. Sockets fitted to all each wall box

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 7 of 13





British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

TEST MATERIALS

Gyproc SoundBloc

Nominally 2400mm (long) x 1200mm (wide) x 15mm (thick) Gyproc SoundBloc, manufactured and supplied by British Gypsum Limited, ex Kirkby Thore works.

Average surface density: 13.2 kg/m²
Average thickness: 15.06 mm
Board code: 27 076 5 02:17

The surface density was calculated using the actual weight and size of a selection of the boards used in the test specimen.

Metal components

- i) 70mm Gypframe 70S50 studs, nominally 0.5mm thick, manufactured from galvanised mild steel using the 'Ultrasteel' process.
- ii) 72mm Gypframe 72C50, nominally 0.5mm thick, manufactured from galvanised mild steel using the 'Ultrasteel' process.
- iii) Nominally 72mm Gypframe 72DC50, nominally 0.5mm thick, manufactured from galvanised mild steel using the 'Ultrasteel' process.
- iv) Gypframe RB1 resilient bar, manufactured from galvanised mild steel using the 'Ultrasteel' process.

All metal components supplied by British Gypsum Limited.

Insulation

Nominally 50mm thick Isowool APR glass mineral wool insulation supplied by British Gypsum Limited.

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 8 of 13





British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

Fixings

- i) 25mm Gyproc drywall screws.
- ii) 42mm Gyproc drywall screws
- iii) Gyproc wafer head drywall screws

Fasteners supplied by British Gypsum Limited.

Wall Box Installation

- i) Centaur CDLB 4 2 gang wall box, outer length 144mm (length) x 82mm (width) x 48mm (depth). Measured weight 90.0g.
- ii) 2 pole switched socket, 145mm (length) x 85mm (width). Measured weight 157.54g.
- iii) Hilti Putty Pad CP617, 231mm x 236mm. Measured weight 293.22g.

All components supplied by Hilti (Gt. Britain) Limited.

Where measurements could not be taken then weight and dimensions were provided by the customer or the manufacturer e.g. from material labelling. Material information was recorded according to procedure MAT/1.

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 9 of 13





British Gypsum Limited
East Leake
Loughborough
Leics. LE12 6NP
Tel (0115) 945 1564
Fax (0115) 945 1562
email btc.testing@bpb.com
web site www.btconline.co.uk

TEST PROCEDURE

The test specimen (3.6 m x 2.4 m) was constructed in a wall dividing two reverberant rooms of approximately 98m³ and 62m³. The accuracy of the test method conforms to BS EN 20140-2:1993, the test procedure used was 140/3 issue 6. Broad-band white noise was used to measure the level differences and broad-band pink noise was used to measure the reverberation times. Third octave band pass filters were used in real time mode. See Appendix B for further information.

TEST RESULTS

Weighted Airborne Sound Reduction Index

 R_{w} (C; Ctr) = 64 (-2; -8) dB

For full data see pages 11 and 12.

Test conducted in accordance with BS EN ISO 140-3: 1995.

Rated in accordance with BS EN ISO 717-1: 1997.

LIMITATIONS

The results only relate to the behaviour of the element of construction under the particular conditions of test; they are not intended to be the sole criteria for assessing the potential acoustic performance of the element in use nor do they reflect the actual behaviour.

The specification and interpretation of test methods are the subject of ongoing development and refinement. Changes in associated legislation may also occur. For these reasons it is recommended that the relevance of test reports over 5 years old should be considered by the user. The laboratory that issued the report will be able to offer, on behalf of the legal owner, a review of the procedures adopted for a particular test to ensure that they are consistent with current practices, and if required may endorse the test report.

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 10 of 13



APPENDIX A- TEST DATA

LABORATORY AIRBORNE SOUND INSULATION TEST - BS EN ISO 140-3:1995

Test Code: **H14020A** Test Date: **13/07/05**

Room T2 Room T1

Specimen Area, S = **8.64** m² Room Volume, m³: **98 59.58**

Temperature, deg.C: 23.9 23.7 Rel. Humidity, %RH: 63.9 62.9

		1	Test Room T2	2 to Tes	t Room T	1					R
Freq	Source	Rec. (uc)	Bgrnd	F	Rec. (corr)	Re	v.time	Corr.	R	U.Dev.	1/1Oct
Hz	dB	dB	dB		dB		Sec	dB	dB	dB	dB
50	59.6	35.3	11.3		35.3).62	-2.5	21.8		
63	65.2	41.8	8.1		41.8).84	-1.2	22.2		22.9
80	68.7	41.4	3.9		41.4).73	-1.8	25.5		
100	75.9	36.2	16.5		36.2).99	-0.5	39.2	5.8	
125	79.3	37.6	2.8		37.6		1.32	8.0	42.5	5.5	41.9
160	86.7	40.2	0.7		40.2		1.30	0.7	47.2	3.8	
200	93.0	41.2	7.5		41.2		1.51	1.4	53.2	0.8	
250	95.1	40.6	1.1		40.6		1.51	1.4	55.9	1.1	55.3
315	94.6	37.1	4.2		37.1		1.37	0.9	58.4	1.6	
400	93.1	31.2	7.0		31.2		1.24	0.5	62.4	0.6	
500	91.1	26.1	3.3		26.1		1.24	0.5	65.5		64.8
630	89.7	22.0	3.5		22.0		1.29	0.7	68.4		
800	90.9	22.1	8.0		21.9		1.39	1.0	70.0		
1 000	90.6	21.8	4.9		21.8		1.50	1.3	70.1		70.4
1 250	90.6	21.5	4.5		21.5		1.74	2.0	71.1		
1 600	93.8	23.8	6.5		23.8		1.62	1.7	71.7		
2 000	95.4	26.1	6.0		26.1		1.67	1.8	71.1		67.6
2 500	94.5	31.6	7.1		31.6		1.52	1.4	64.3	3.7	
3 150	93.7	32.5	8.4		32.5		1.40	1.0	62.2	5.8	
4 000	92.5	28.8	10.0		28.8		1.48	1.3	65.0		64.6
5 000	89.7	22.2	10.2		21.9	1	1.41	1.1	68.9		
6 300											
8 000											
10 000											
Single Fig	Single Figure Ratings		Rw	C		Ctr		Total U. D	ev., dB	28.7	
BS EN ISO 717-1: 1997			dB	dB		dB			,		l
B3 EN 130 / 1/-1. 199/											
			64	-2		-8					
		,	400 5000	-2		-8					
Background	d Corrected	(100-5000)	-2		-0					
		,	50-3150)	-10		-23					
		,	00-0100)	. •			T	est Procedure: 140	/3/issue 6	i	
		(50-5000)	-9	-	-23	W	orksheet: 140_3_1	.XLS		

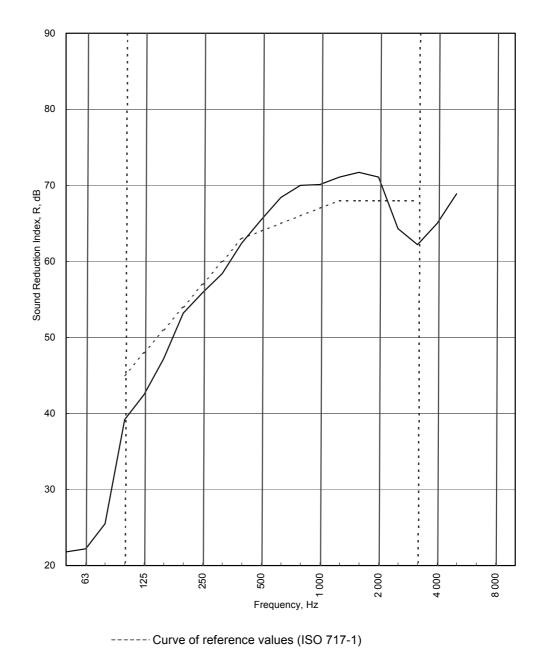
Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 11 of 13



Test Code:	
H14020A	
Test Date:	
13/07/05	

Freq.	R
Hz	dB
50	21.8
63	22.2
80	25.5
100	39.2
125	42.5
160	42.5 47.2 53.2 55.9 58.4 62.4 65.5 68.4 70.0 70.1 71.1 71.7 71.1 64.3 62.2
200	53.2
250	53.2 55.9 58.4
315	58.4
400	62.4
500	65.5 68.4
630	68.4
800	70.0
1 000	70.1
1 250	70.1 71.1
1 600	71.7
2 000	71.1 64.3
2 500	64.3
3 150	62.2
4 000	65.0
5 000	68.9
6 300	
8 000	
10 000	



Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 12 of 13



<u>APPENDIX B - TEST METHOD AND CONDITIONS</u>

The source room (T2) was treated with six perspex diffusers of approximately 900mm x 1220mm. An omni-directional loudspeaker sound source is placed near a back corner of the source room (T2), rotating at 1 rpm and at least 0.7m from any room boundary to satisfy Annex C of BS EN ISO 140-3: 1995. A stationary loudspeaker sound source is placed in the corner of the receiving room (T1) opposite the test specimen.

The average sound pressure level in each 1/3 octave band is measured using a rotating microphone boom, positioned such that the minimum distance between microphone and sound source is 1m and between microphone and room boundaries is 0.7m. The rotating microphone has a sweep radius of at least 1m and is inclined in relation to the boundaries at an angle of at least 30° to the horizontal. The microphone has a traverse time of 32 seconds, and the sound pressure levels are averaged over 64 seconds which is equivalent to two complete sweeps of the microphone boom.

The equivalent absorption area of the receiving room is determined by producing the arithmetic average of six reverberation times and applying this to the Sabine formula.

The test specimen is installed in the aperture so that it finishes flush with the first independent timber in room T2 side to eliminate indirect transmission between rooms. The specimen is not installed so that the aperture depth ratio 2:1 is met as recommended in section 5.2.1 of BS EN ISO 140-3:1995. Laboratory tests have been carried out to prove the insignificance of this installation position on the test results.

The laboratory limit for measurement due to flanking is (combined BTC 11709A and BTC13562EA)

```
Freq
Hz
              63 80 100
                              125
                                      160
                                            200
                                                   250
                                                         315
                                                               400
                                                                     500
                                                                            630
                                                                                  800
                                                                                        1000
                                                                                                1250
                                                                                                       1600
                                                                                                               2000
                                                                                                                      2500
                                                                                                                              3150
                                                                                                                                     4000
                                                                                                                                             5000
          45.0 46.9 58.5 62.4 62.9
                                      67.7 71.2 77.2 84.2 92.0 97.7 101.5 103.8 97.6
                                                                                               102.4
                                                                                                       104.8
                                                                                                              101.8
                                                                                                                      102.9
                                                                                                                             98.7
                                                                                                                                     93.9
                                                                                                                                             91.1
R'max
```

The figure below shows flanking and isolation treatments in the test chamber.

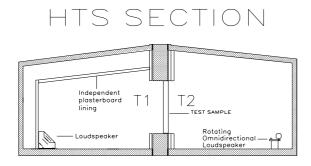


Figure 3. Chamber layout.

Customer: Hilti (Gt. Britain) Limited

BTC 14020A: Page 13 of 13

