



EN

## DECLARATION OF PERFORMANCE

No. Hilti-DX-DoP-303

- 1. Unique identification code of the product-type:** Hilti wood nail GX-WF [In] x 2.8 D 34 HDG
- 2. Type, batch or serial number or any other element allowing identification of the construction product:** Type and lot number are displayed on the packaging
- 3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:**

Intended use	Round cross-sectional smooth nails with straight shank for use in load bearing timber structures
Tensile loading	Medium term (<6 months)
Shear loading	Permanent (>10 years)

**4. Name, registered trade name or registered trade mark and contact address of the manufacturer:** Hilti Aktiengesellschaft, Business Unit Direct Fastening, 9494 Schaan, Fürstentum Liechtenstein

**5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks:**  
n/a

**6. System or systems of assessment and verification of constancy of performance of the construction product:**  
System 3

**7. In case of the declaration of performance concerning a construction product covered by a harmonized standard:**  
VHT (1503)/ Testing Laboratory 1045.1 performed the third party tasks under system 3 and issued ITT in accordance with BS EN 14592+A1:2012 (E).

**8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:** n/a

**9. Declared performance:**

Essential characteristics	Declared performance	Harmonized standard	
<b>Material</b>			
Characteristic strength of wire $f_u$	$\geq 600 \text{ N/mm}^2$	BS EN 14592+A1:2012	
<b>Geometry</b>			
Head cross-sectional area $A_h$	$29.40 \text{ mm}^2$		
Diameter	2.8 mm		
Available length $l_n$	51, 63, 75 mm		
Maximum point length $l_p$	4.6 mm		
<b>Mechanical strength and stiffness</b>			
Characteristic yield moment $M_{y,k}$	3854 Nmm		
Characteristic withdrawal parameter $f_{ax,k}^{1), 2)}$	$2.5 \text{ N/mm}^2$		
Characteristic head pull-through parameter $f_{head,k}^{1)}$	$21 \text{ N/mm}^2$		
Characteristic tensile capacity $f_{tens,k}$	NPD		
Durability	Service class 2 acc. To BS EN 1995-1-1		

<sup>1)</sup> Timber with characteristic density  $\rho_k 350 \text{ kg/m}^3$ , <sup>2)</sup> Coating type: 1



**10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.**

Signed for and on behalf of the manufacturer by:

A handwritten signature in blue ink, appearing to read "M. Grazioli". The signature is fluid and cursive, with a long vertical stroke at the end.

**Mario Grazioli**  
Head of Quality  
Business Unit Direct Fastening  
Hilti Aktiengesellschaft, Schaan, 07/2022