



EN

DECLARATION OF PERFORMANCE

in accordance with Construction Products Regulation 2011 as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

No. Hilti-IS-DoP-028

1. Unique identification code of the product type:

Item Number	Description	Weldability	Fracture toughness / Impact resistance	Durability
2268364	MT-70 S OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2268365	MT-70 OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2268366	MT-80 S OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2268367	MT-80 OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2268368	MT-90 S OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2268369	MT-90 OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2268490	MT-100 S OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2268491	MT-100 OC	S350 GD; EN10346	NPD	ZM310 A-C; EN10346
2272064	MT-C-GS OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272066	MT-C-GL OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272068	MT-C-GS A OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272069	MT-C-GL A OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272070	MT-U-GL1 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272073	MT-C-GSP L OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272074	MT-C-GSP T OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272075	MT-C-GLP T OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272076	MT-ES-90 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272078	MT-ES-70 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M

Item Number	Description	Weldability	Fracture toughness / Impact resistance	Durability
2272100	MT-B-GS T OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272101	MT-B-GS O4U OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272103	MT-B-GL O4 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272104	MT-B-GXL O4 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272106	MT-B-GXL S1 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272107	MT-B-GXL S2 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272108	MT-B-GXL S3 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272109	MT-B-G WS OC	Steel Q355B; GB/T1591	NPD	Two component primer
2272110	MT-P-GXL S1 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2272116	MT-AB-G T OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2273587	MT-BC-GS T OC	Strength class 8.8; EN ISO 898-1, Strength class 8; DIN 267-4, 65Mn; GB/T 699, QT400; GB/T 1348, Steel Q235B; GB/T 700	NPD	Hot Dip Galvanized; ASTM A 153M
2273589	MT-BC-GXL T OC	Strength class 8.8; EN ISO 898-1, Strength class 8; DIN 267-4, 65Mn; GB/T 699, QT400; GB/T 1348, Steel Q235B; GB/T 700	NPD	Hot Dip Galvanized; ASTM A 153M
2273681	MT-FA-G M10 3/8 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2273682	MT-FA-G M12 1/2 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2273683	MT-FA-G M16 5/8 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2273684	MT-FA-G M22 7/8 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2273685	MT-FA-G M24 1 OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2273701	MT-FPS-GL OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M
2273702	MT-FPS-GS OC	Steel Q355B; GB/T1591	NPD	Hot Dip Galvanized; ASTM A 153M

2. Type, batch or serial number or other element allowing identification of the construction product in accordance with Article 11 (4): see type, batch or serial number displayed on the packaging/product

3. Intended use or uses of the construction product in accordance with the applicable designated technical specification, as foreseen by the manufacturer:

Structural components for steel structures, welded and non-welded steel elements with and without corrosion protection for steel works

4. Name, registered trade name or registered trade mark and contact address of the manufacturer in accordance with Article 11 (5): Hilti Aktiengesellschaft, Feldkircherstrasse 100, 9494 Schaan, Liechtenstein

5. Name and contact address of the importer: Hilti (Gt. Britain) Limited, No. 1 Circle Square, 3 Symphony Park, Manchester, England, M1 7FS

6. System or systems for the assessment and verification of performance of the construction product as set out in Annex V: System 2+

7. In case the declaration of performance concerns a construction product that is covered by a designated standard:

BSI Assurance UK Limited, 389 Chiswick High Road, London W4 4AL, UK has assumed the third-party responsibilities for System 2+ in accordance with BS EN 1090-1 Annex ZA and has confirmed the conformity of the factory production control with the issuance of Certificate Number 0086 CPR 803752

8. In case the declaration of performance concerns a construction product for which a European Technical Assessment has been issued: n/a

9. Declared performance

Essential characteristics	Declared performance	Designated Technical Specification
Tolerances on dimensions and shape	BS EN 1090-2 D1	BS EN 1090-1:2009+A1: 2011
Weldability	See table under point 1	
Fracture toughness, Impact resistance	NPD	
Loadbearing capacity	NPD	
Deformation at serviceability limit state	NPD	
Fatigue strength	NPD	
Resistance to fire	NPD	
Reaction to fire	A1 in acc. with EN 13501	
Release of cadmium and its compounds	NPD	
Emission of radioactivity	NPD	
Durability	See table under point 1	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



Codes & Approvals Team Lead
Business Unit Installation Systems
Hilti Corporation, Schaan, FL,
06/2024

